

Work Order ID 122718 -2
Tuesday, July 22, 2014 8:44:34 AM

122718

Page 1

Item ID: D3255

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Gasket

Start Date: 7/21/14

Start Qty: 50.00

Required Date: 7/21/14

Req'd Qty: 50.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: MJS

Date: 14-07-23

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3255	Rev B								
100	PURCHASING	0.00							
100									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: 25136								
	Possible Supplier: Mc Master Carr								
	P/N: 8612K61								
	Material: Silicone coated fiberglass cloth per AMS 3320F SIL/36' x 36' x 1/16"								
	Certificat of conformaty required								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.00							
Packaging	Ensure Material Release Note is attached								

OK 14/07/24 54

P 14/7/25 (30)

Work Order ID 122718

122718

Page 2

Tuesday, July 22, 2014 8:44:34 AM

Item ID: D3255 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Gasket
 Start Date: 7/21/14 Start Qty: 50.00 *50* Cust Item ID:
 Required Date: 7/21/14 Req'd Qty: 50.00 *50* Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 *120* QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 0.00				30			
130 *130* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00				14/7/25	30		
140 *140* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							14/7/28

4.7.10

Picklist Print

Tuesday, July 22, 2014 8:44:33 AM

Page 1

Work Order ID: 122718

122718

Parent Item: D3255

D3255

Parent Item Name: Gasket

Start Date: 7/21/14

Required Date: 7/21/14

Start Qty: 50.00

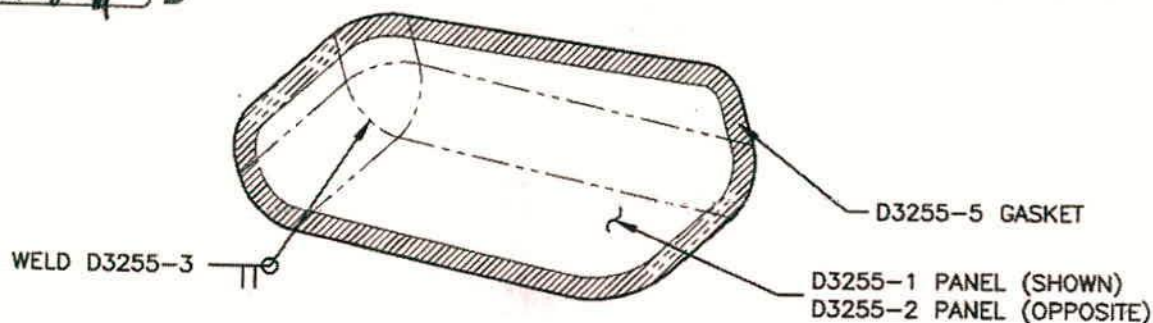
Required Qty: 50.00

Comments: IPP A04.04.06New issueKJ/RF

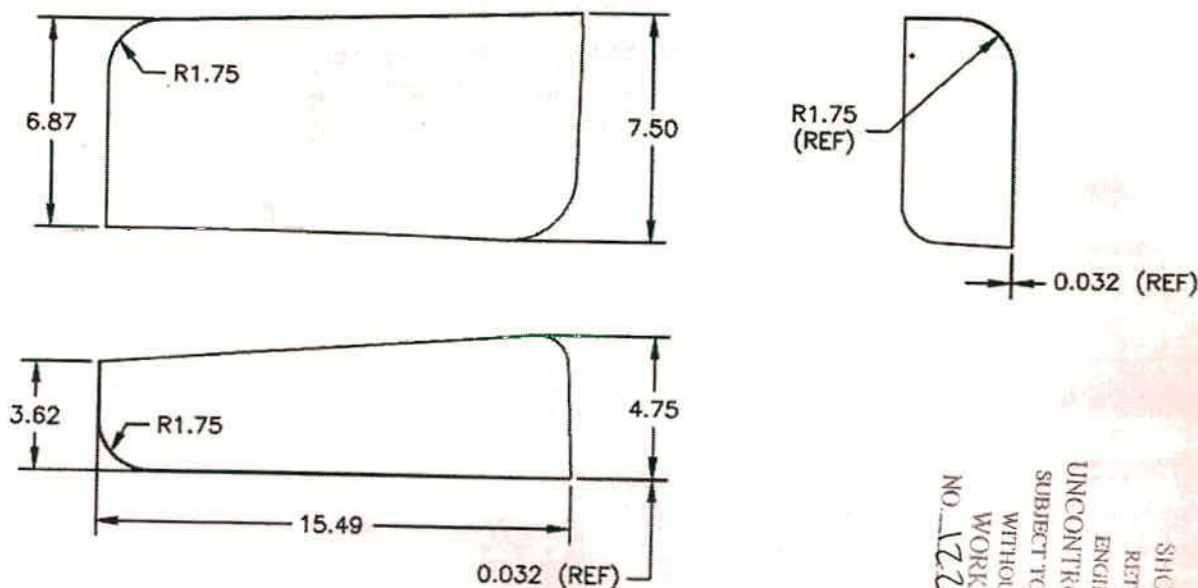
[illegible]

DART

DESIGN H	DRAWN BY H	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED UP	APPROVED [Signature]	DRAWING NO. D3255	REV. B SHEET 1 OF 4
DATE 04.12.06		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:6
A	04.01.27	NEW ISSUE	
B	04.12.06	D3255-3 REDESIGN; ADDED Ø0.098	

RELEASED
05-01-18

D3255-041 ACCESS PANEL (SHOWN)
D3255-042 ACCESS PANEL (OPPOSITE)



D3255-1 BEND DETAIL
D3255-2 OPPOSITE

D3255-041/-042 NOTES:

- 1) WELD PER DART QSI 004
- 2) FINISH: POWDER COAT GREY SANDTEX (4.3.5.6) PER QSI 005 4.3
- 3) INSTALL D3255-5 GASKET USING DOW CORNING P/N 736 ADHESIVE IN ACCORDANCE WITH MANUFACTURE'S INSTRUCTIONS
- 4) IDENTIFY WITH P/N & B/N USING FINE POINT PERMANENT MARKER

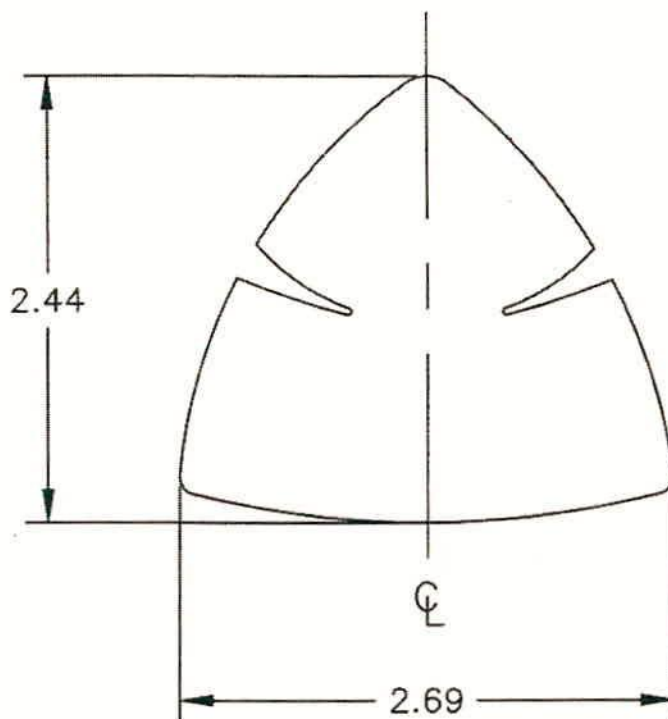
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 122218 MJS
14-01-23

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DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED up	APPROVED [Signature]	DRAWING NO. D3255	REV. B SHEET 2 OF 4
DATE 04.12.06		TITLE TITLE	SCALE 1:1

RELEASED
05-01-18 [Signature]

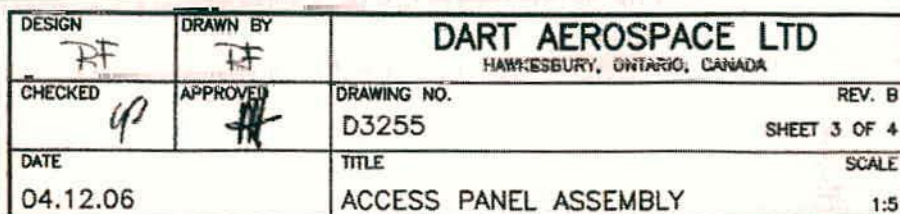
D3255-3 CAP
FORM TO FIT D3155-1/-2

D3255-3 NOTES:

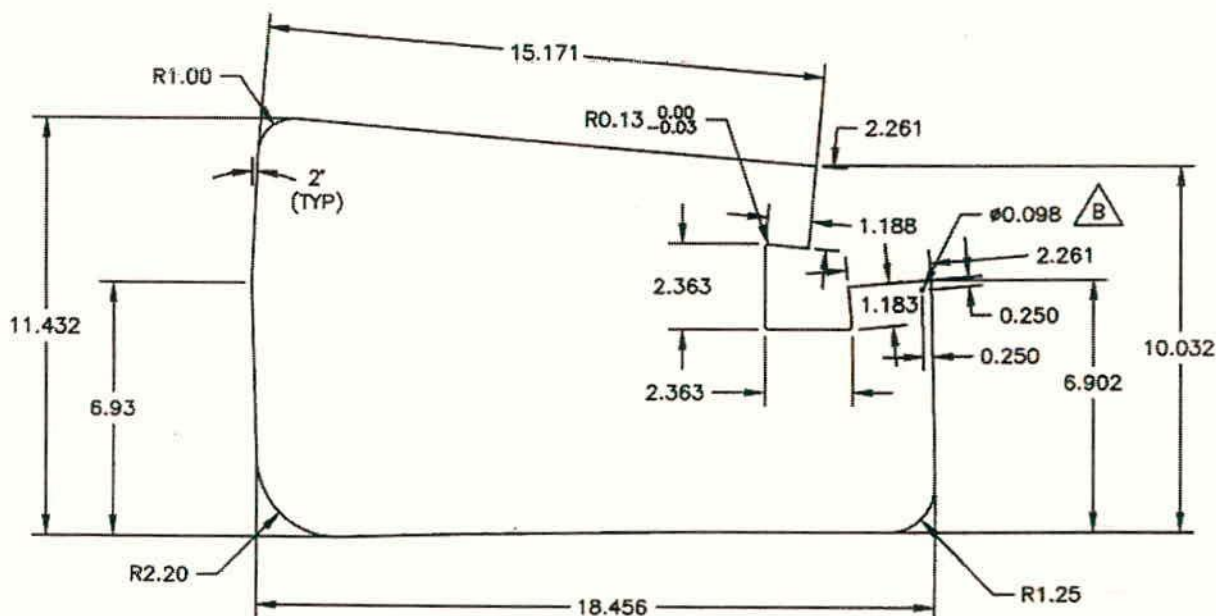
- 1) MATERIAL: AISI 304/316 SS 0.032 THICK (REF. M304S22GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 6) MAKE PER DRAWING "D3255-B2.DWG"

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RELEASED
05-01-18



D3255-1/-2 NOTES:

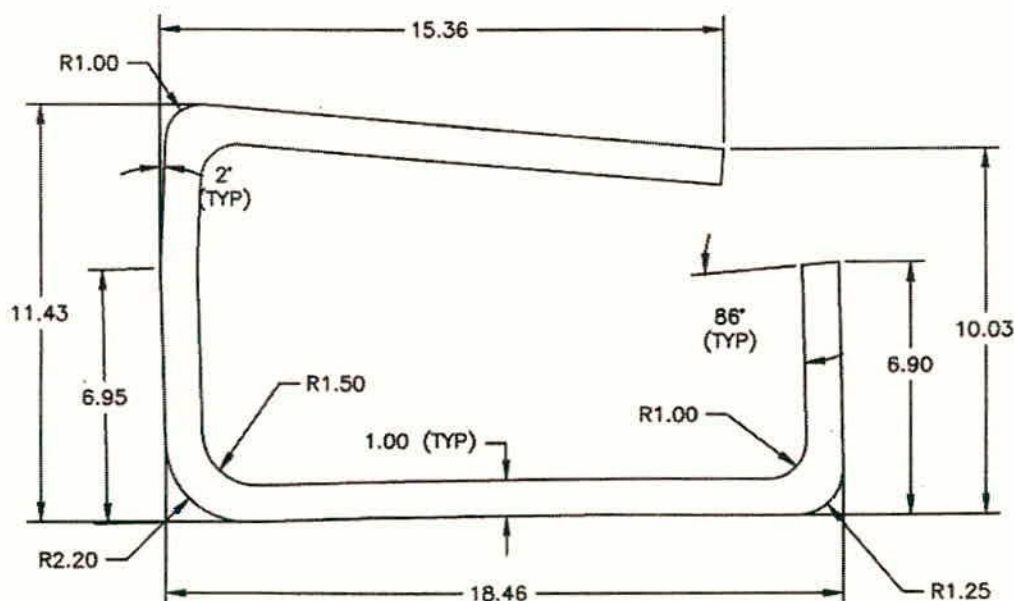
- 1) MATERIAL: AISI 304/316 SS 0.032 THICK (REF. M304S22GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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DART

DESIGN JF	DRAWN BY JF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED UP	APPROVED JF	DRAWING NO. D3255	REV. B SHEET 4 OF 4
DATE 04.12.06		TITLE ACCESS PANEL ASSEMBLY	SCALE 1:5

RELEASED
05-01-18**D3255-5 GASKET****D3255-5 NOTES:**

- 1) MATERIAL: SILICONE COATED FIBERGLASS CLOTH PER AMS 3320F
P/N SIL/F 36x36x1/16
POSSIBLE SUPPLIER: AVIALL
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO25136**

Purchase Order Date 7/24/2014

PO Print Date 7/24/2014

Page Number 2 of 4

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone

330 995 5500

Ship To Contact

Ship To Phone

Ship Via:

Purolator ground ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line Total: \$54.72

4	SIL/F36X36X1/16	Gasket	7/28/2014	54.00	\$11.93	\$643.95
			Yes	sf		
			7/28/2014			
AS PER DWG D3255 REV.B B122718 MCMaster P/N: 8612K61 54 SF = 9 ROLLS OF 24" X 36"						

Dec 30 10/17/25

Line Total: \$643.95

5	71475-10	8837K216 NEOPRENE RUBBER	7/28/2014	1.00	\$63.98	\$63.98
			Yes	Each		
			7/28/2014			

Line Total: \$63.98

Deliver To: david.d

6	71400-20	9199K27 TEMP/HUMIDITY LOGGER	7/28/2014	1.00	\$234.00	\$234.00
			Yes	Each		
			7/28/2014			

Note:

7/24/2014



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO25136

Page 1 of 1

Order Placed By
Chantal Lavoie

07/24/2014

McMaster-Carr Number
6762542-04

Line	Description	Ordered	Shipped
4	8612K61 Fiberglass Fabric-Reinforced Silicone Rubber, Plain Back, 1/16" Thick, 24" X 36" Your Part Number: B122718	9 Each	5

8 - 64 - 37 86 - 73 K61 5EA 4
13 lbs

2 x 3 = 6 X 5 = 30

Shipped separately from our Chicago warehouse on 07/24

4	8612K61 Fiberglass Fabric-Reinforced Silicone Rubber, Plain Back, 1/16" Thick, 24" X 36"	9 Each	4
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14/1/25

Certificate of compliance

This is to certify that the above items were supplied in accordance with the description and as illustrated in the catalog. Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

Jason Wolfe

Jason Wolfe
Compliance Manager

Dart Aerospace Ltd

EXP

Me

50x6x6



13 lbs
1 line

FW1RFV32
07/24/2014
11:58/13:17
744
Cycle 45

1141200554324

